

Description and usage:	SOLL ULTRA LIGHT is two component lightweight polyester filler for car refinishing. It offers a high filling power as well as smooth spreading properties and it is especially easy to be sanded due to its low specific weight formulation.
Environment:	The putty must not be used for filling places which are in direct contact with food and drinking water.
Application:	It may be applied on steel, aluminium, galvanised and polyester surfaces. When maximum protection is required apply on epoxy primer. Do not apply on thermoplastic finishes and Wash Primers.
Pot life:	The putty is necessary to be used within: <ul style="list-style-type: none"> 1) 9 minutes after mixing with hardener at temperature 10°C; 2) 5 minutes after mixing with hardener at temperature 20°C; 3) 4 minutes after mixing with hardener at temperature 30°C. Hardening ratio 100:2-3.
Sanding:	The putty is sandable after: <ul style="list-style-type: none"> 1) 35 minutes at temperature 10°C; 2) 25 minutes at temperature 20°C; 3) 15 minutes at temperature 30°C. Hardening ratio 100:2-3. Sanding starts with sanding paper P100 and finishes with sanding paper P240.
Upper coatings:	It can be over painted with most paint systems.
Tools cleaning:	Clean putty knives with a cleaning thinner before the product hardens.
Storage:	Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C. In unopened original packaging, one year from manufacturing date.
Physical characteristics:	Nature: Unsaturated polyester Specific weight: 1,15 kg/l at 20°C Voc: 13 g/l Mixing Application
Remarks:	Do not add more hardener than specified. Mix thoroughly. It must be isolated before applying finish coating. Polyester putties will not harden at temperatures under +5°C.
Packaging:	1,0 l; 1,3 l
Colour:	Beige

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty.